WO 2005/032711 PCT/KR2004/002546

WHAT IS CLAIMED IS:

5

20

1. A method of making a catalyst for carbon nanotubes and nanofibers, comprising:

heating oxygen compound of transition metal in oxidative ambient at a temperature of 800°C through 1,500°C to be transformed into an agglomerated transition metal oxide; and

powdering the agglomerated transition metal oxide into a minute particle.

- 2. The method according to claim 1, wherein the transition metal includes one or more selected from a group consisting of nickel (Ni), cobalt (Co), iron (Fe), molybdenum (Mo), and chrome (Cr).
- 3. The method according to claim 1, wherein the oxidation compound of the transition metal includes one or more selected from a group consisting of transition metal oxide, hydroxide, carbide, sulfide and nitride.
 - 4. The method according to claim 1, wherein the agglomerated transition metal oxide is powdered to have an average particle size of 500µm or below.
 - 5. The method according to claim 1, wherein the oxygen compound of the transition metal includes oxygen compound of copper.
- 6. The method according to claim 5, wherein the 25 oxygen compound of copper ranges from 10% to 50% weight

WO 2005/032711 PCT/KR2004/002546

17

with regard to 100% weight of the transition metal oxide.

- 7. The method according to claim 6, wherein the oxygen compound of the transition metal is heated at a temperature of 800°C through 1,000°C.
- 8. The method according to claim 1, wherein the oxygen compound of the transition metal is heated together with a support material selected from a group consisting of silica, alumina and magnesia.
- 9. The method according to claim 8, wherein the oxygen compound of the transition metal is heated at a temperature of 1,000°C through 1,400°C.
 - 10. A catalyst for carbon nanotubes and nanofibers, which has an average particle size of $500\mu m$ or below and in which transition metal oxide and copper oxide are sintered.
 - 11. A catalyst for carbon nanotubes and nanofibers, which has an average particle size of 500µm or below and in which transition metal oxide and a support material selected from a group consisting of silica, alumina and magnesia are sintered.
 - 12. The catalyst according to claim 10 or 11, wherein the transition metal includes one or more selected from a group consisting of nickel (Ni), cobalt (Co), iron (Fe), molybdenum (Mo), and chrome (Cr).

20

15